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RBW6405G08632-3G

Job Sheet 200595



Part No: RBW6405G08632-3G

Job Qty: 1 pcs

Part Name: AW139 Tail Rotor Bushing Removal/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG RBW6405G08632-3G Rev B IPP Rev.A 17.09.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	11/29/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		GP 19-10-31
110	Small Fab - 2 - B4B	1 pcs	11/29/19		0.00	0.33	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		GP 19-10-31
							Small Fab - 8 - B4B		small Fab - 9 - B4B.
120	QC 5	1 pcs	11/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		

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				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	DAS 40 OCT 31 2019 9-89
				QC 5 - 61	
				QC 5 - 81	
130 Packaging 3-1 - Stock - B4B 1 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B	DAS 28 9-89	
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B	DAS 21 9-39	
			Packaging 3 - 36 - B4B		
140 QC 21 - SA 1 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-39 OCT 31 2019	
			QC 21 - SA - 70		
			QC 21 - SA - 53		

Part Op 100 - Issue S/N

Descriptions: 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1200-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6405G08632-3G-13 to RBW6405G08632-3G-09 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - QC5- Inspect part completeness to step on W/O

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - Issue SN	221144
APP-1200-E	Case 42F 7	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5222867
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	110-Small Fab - 2 - B4B	021040
RBW6405G08632-3G-07	Bottom Tool Protector (Y-20, Black) use in case APP-1200-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	222864
RBW6405G08632-3G-09	Top Tool Protector (Y-20, Black) use in case APP-1200-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	222865
97 RBW6405G08632-3G-13	Inside Placard (Lasered) 97	1 pcs (1 ea)	110-Small Fab - 2 - B4B	211645
RBW6405G08732-3G-PD	Tail Rotor Bushing Removal Tool 96	1 pcs (1 ea)	110-Small Fab - 2 - B4B	225224
RBW6405G08832-3G-PD	Tail Rotor Bushing Install Tool 96	1 pcs (1 ea)	110-Small Fab - 2 - B4B	225242

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN	97524A032	4	217	0
110-Small Fab - 2 - B4B	APP-1200-E	1	16	0
	RB41011	1	248	0
	RBW6405G08632-3G-07	1	1	0
	RBW6405G08632-3G-09	1	1	0
	RBW6405G08632-3G-13	1	3	0
	RBW6405G08732-3G	1	0	0
	RBW6405G08832-3G	1	0	0

Part Specifications

Specifications could not be found.

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